CLAIMS

[0092] What is claimed as new and desired to be protected by Letters Patent of the United States is:

1. A pixel cell comprising:

a photo-conversion device at a surface of a substrate;

a first transistor adjacent to the photo-conversion device, the first transistor comprising a gate and a channel region under the gate, the gate comprising at least one gate region having a work-function greater than a work-function of n+ Si, the channel region comprising respective portions below each gate region, wherein a doping concentration of at least one portion of the channel region is determined at least in part by the work-function of the respective gate region.

2. The pixel cell of claim 1, wherein the first transistor is a transfer transistor for transferring photo-generated charge from the photo-conversion device to a floating diffusion region.

3. The pixel cell of claim 1, wherein at least one gate region comprises a mid-gap material.

4. The pixel cell of claim 3, wherein the mid-gap material is selected from the group consisting of: $Si_{1-x}Ge_x$, TiN/W, Al/TiN, Ti/TiN, and TaSiN.

5. The pixel cell of claim 3, wherein the mid-gap material is $Si_{1-x}Ge_x$, and wherein the mole fraction of Ge in the $Si_{1-x}Ge_x$ is approximately 0.4.

6. The pixel cell of claim 5, wherein the at least one gate region is doped to one of a first or second conductivity type.

7. The pixel cell of claim 1, wherein at least one gate region comprises a degenerately doped p+ polysilicon layer.

8. The pixel cell of claim 1, wherein at least one gate region comprises a layer of lower doped polysilicon of a first or second conductivity type.

9. The pixel cell of claim 8, wherein at least one gate region has a dopant profile allowing for at least partial depletion of the at least one gate region.

10. The pixel cell of claim 8, wherein the dopant is indium.

11. The pixel cell of claim 1, wherein there is approximately no active dopant in at least one portion of the channel region.

12. The pixel cell of claim 1, further comprising:

a second transistor formed over the substrate, wherein the second transistor comprises a gate, the gate comprising at least one gate region having a work-function greater than a work-function of n+ Si.

13. The pixel cell of claim 12, wherein at least one second transistor gate region is formed of a same material as the at least one gate region.

14. The pixel cell of claim 1, wherein the first transistor comprises first and second gate regions and first and second channel portions under the first and second gate regions, respectively.

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15. The pixel cell of claim 14, wherein each of the first and second gate regions extends over an active area by a different distance.

16. The pixel cell of claim 14, wherein the first and second gate regions have different work-functions, and wherein each work-function is greater than a work-function of n+ Si.

17. The pixel cell of claim 14, wherein the first and second gate regions comprise a same material having different doping characteristics.

18. The pixel cell of claim 1, wherein the first transistor comprises first, second, and third gate regions and first, second, and third channel portions under the first, second, and third gate regions, respectively.

19. The pixel cell of claim 18, wherein the first gate region is between the second and third gate regions, and wherein the second and third gate regions are each over a respective area where an isolation region and an active region meet, and wherein at least one of the second and third gate regions has a work-function greater than a work-function of n+ Si.

20. The pixel cell of claim 19, wherein the second and third gate regions have a same work-function.

21. The pixel cell of claim 19, wherein the doping concentration of at least one of the second and third channel portions

is determined at least in part by the work-function of the respective gate region.

22. The pixel cell of claim 19, wherein the first gate region is formed of a different material than the second and third gate regions.

23. The pixel cell of claim 19, wherein the first, second, and third gate regions are formed of a same material having different doping characteristics.

24. A pixel cell comprising:

a photo-conversion device at a surface of a substrate; and

a transistor formed adjacent to the photo-conversion device, wherein a gate of the transistor comprises a mid-gap material, and wherein a doping concentration of at least a portion of a channel region of the transistor is determined at least in part by the work-function of the mid-gap material.

25. A pixel cell comprising:

a photo-conversion device at a surface of a substrate; and

a transistor formed over a substrate and adjacent to the photo-conversion device, the transistor comprising a gate overlying a channel region, the gate comprising at least two gate regions, wherein at least one of the gate regions has a work-function greater than a work-function of n+ Si, the channel region comprising respective portions below each gate region.

26. The pixel cell of claim 25, wherein each gate region extends over an active area by a different distance.

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27. A pixel cell comprising:

a photo-conversion device at a surface of a substrate; and

a transistor formed over a substrate and adjacent to the photo-conversion device, the transistor comprising a gate overlying a channel region, the gate comprising first, second, and third gate regions, wherein the first gate region is between the second and third gate regions, and wherein the second and third gate regions are over an area where an isolation region and an active region meet, and wherein at least one of the second and third gate regions has a work-function greater than a work-function of n+ Si, the channel region comprising first, second, and third portions below each gate region, respectively.

28. The pixel cell of claim 27, wherein the second and third gate regions have a same work-function.

29. The pixel cell of claim 27, wherein a doping concentration of at least one of the second and third channel portions is determined at least in part by the work-function of the respective gate region.

30. An image sensor, comprising:

a substrate;

an array of pixel cells formed at a surface of the substrate, wherein each pixel cell comprises a transistor formed adjacent to a photo-conversion device, the transistor comprising a gate and a channel region under the gate, the gate comprising at least one gate region having a work-function greater than a work-function of n+ Si, the channel region comprising respective

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portions below each gate region, wherein a doping concentration of at least one portion of the channel region is determined at least in part by the work-function of the respective gate region.

31. The image sensor of claim 30, wherein the image sensor is a CMOS image sensor.

32. The image sensor of claim 30, wherein the image sensor is a charge coupled device image sensor.

33. The image sensor of claim 30, wherein the transistor is a transfer transistor for transferring photo-generated charge from the photo-conversion device to a floating diffusion region.

34. The image sensor of claim 30, wherein at least one gate region comprises a mid-gap material.

35. The image sensor of claim 34, wherein the mid-gap material is selected from the group consisting of: $Si_{1-x}Ge_x$, TiN/W, Al/TiN, Ti/TiN, and TaSiN.

36. The image sensor of claim 35, wherein the mid-gap material is $Si_{1-x}Ge_x$, and wherein the mole fraction of Ge in $Si_{1-x}Ge_x$ is approximately 0.4.

37. The image sensor of claim 36, wherein the least one gate region is doped to one of a first or second conductivity type.

38. The image sensor of claim 30, wherein at least one gate region comprises a degenerately doped p+ polysilicon layer.

39. The image sensor of claim 30, wherein at least one gate region comprises a layer of lower doped polysilicon of a first or second conductivity type.

40. The image sensor of claim 39, wherein the at least one gate region has a dopant profile allowing for at least partial depletion of the at least one gate region.

41. The image sensor of claim 30, wherein there is approximately no active dopant in at least one portion of the channel region.

42. The image sensor of claim 30, wherein the transistor comprises first and second gate regions and first and second channel portions below the first and second gate regions, respectively.

43. The image sensor of claim 42, wherein the first and second gate regions each extend over an active area by a different distance.

44. The image sensor of claim 42, wherein the first and second gate regions have different work-functions, and wherein each work-function is greater than a work-function of n+ Si.

45. The image sensor of claim 30, wherein the transistor comprises first, second, and third gate regions and first, second, and third channel portions below the first, second, and third gate regions, respectively.

46. The image sensor of claim 45, wherein the first gate region is between the second and third gate regions, and wherein the second

and third gate regions are each over a respective area where an isolation region and an active region meet, and wherein at least one of the second and third gate regions has a work-function greater than a work-function of n+ Si.

47. The image sensor of claim 46, wherein the second and third gate regions have a same work-function.

48. The image sensor of claim 46, wherein the doping concentration of at least one of the second and third channel portions is determined at least in part by the work-function of the respective gate region.

49. A processor system, comprising:

(i) a processor; and

(ii) an image sensor coupled to the processor, the image sensor comprising:

a substrate;

a pixel formed at a surface of the substrate, the pixel comprising:

a photo-conversion device and a transistor, the transistor comprising a gate and a channel region under the gate, the gate comprising at least one gate region having a work-function greater than a work-function of n+ Si, the channel region comprising respective portions below each gate region, wherein a doping concentration of at least one portion of the channel region is determined at least in part by the work-function of the respective gate region.

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50. The system of claim 49, wherein the image sensor is a CMOS image sensor.

51. The system of claim 49, wherein the image sensor is a charge coupled device image sensor.

52. A method of forming a pixel cell, the method comprising:

forming a photo-conversion device at a surface of a substrate; and

forming at least one transistor adjacent to the photo-conversion device, the act of forming the transistor comprising forming a channel region and forming a gate over the channel region, the act of forming the gate comprising forming at least one gate region having a work-function greater than a work-function of n+ Si, the act of forming the channel region comprising forming respective portions below each gate region, wherein a doping concentration of at least one portion of the channel region is determined at least in part by the work-function of the respective gate region.

53. The method of claim 52, wherein the act of forming the first transistor comprises forming a transfer transistor for transferring photo-generated charge from the photo-conversion device to a floating diffusion region.

54. The method of claim 52, wherein the act of forming the at least one gate region comprises forming a layer of mid-gap material.

55. The method of claim 54, wherein the act of forming the layer of mid-gap material comprises forming the layer of mid-gap

material selected from the group consisting of: $Si_{1-x}Ge_x$, TiN/W, Al/TiN, Ti/TiN, and TaSiN.

56. The method of claim 55, wherein the act of forming a layer of mid-gap material comprises forming a layer of $Si_{1-x}Ge_x$, wherein a mole fraction of Ge is approximately 0.4.

57. The method of claim 56, wherein the act of forming a layer of $Si_{1-x}Ge_x$ comprises doping the layer of $Si_{1-x}Ge_x$ to one of a first or second conductivity type.

58. The method of claim 52, wherein the act of forming the at least one gate region comprises forming a layer of degenerately doped p+ polysilicon.

59. The method of claim 52, wherein the act of forming the at least one gate region comprises forming a layer of lower doped polysilicon of a first or second conductivity type.

60. The method of claim 52, wherein the act of forming the layer of lower doped polysilicon comprises forming the layer of lower doped polysilicon having a dopant profile allowing for at least partial depletion of the at least one gate region.

61. The method of claim 60, wherein the act of forming the layer of lower doped polysilicon comprises doping the polysilicon with indium.

62.   The method of claim 52, wherein forming the channel region comprises forming at least one portion of the channel region having approximately no active dopant concentration.

63.   The method of claim 52, wherein the act of forming the gate comprises forming first and second gate regions, and wherein the act of forming the channel region comprises forming first and second channel portions below the first and second gate regions, respectively.

64.   The method of claim 63, wherein the act of forming the first and second gate regions comprises forming the first and second gate regions such that each of the first and second gate regions extends over an active area by a different distance.

65.   The method of claim 63, wherein the first and second gate regions are each formed having different work-functions, each work-function being greater than a work-function of n+ Si.

66.   The method of claim 52, wherein the act of forming the gate comprises forming first, second, and third gate regions, and wherein the act of forming the channel region comprises forming first, second, and third channel portions below the first, second, and third gate regions, respectively.

67.   The method of claim 66, wherein the first gate region is formed between the second and third gate regions, and wherein the second and third gate regions are each formed over a respective area where an isolation region and an active region meet, and wherein at

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least one of the second and third gate regions has a work-function greater than a work-function of n+ Si.

68. The method of claim 67, wherein the second and third gate regions are formed having a same work-function.

69. The method of claim 67, wherein the act of forming the second and third channel portions comprises forming the second and third channel portions such that a doping concentration of at least one of the second and third channel portions is determined at least in part by the work-function of the respective gate region.

70. The method of claim 52, further comprising:

forming a second transistor, the act of forming the second transistor comprising forming at least one second transistor gate region having a work-function greater than a work-function of n+ Si.

71. The method of claim 70, wherein the at least one second transistor gate region is formed of the same material as the at least one gate region.

72. A method of forming a pixel cell, the method comprising:

forming a photo-conversion device at a surface of a substrate;

forming a transistor adjacent to the photo-conversion device, the act of forming the transistor comprising forming a gate overlying a channel region, the act of forming the gate comprising forming at least one gate region of a mid-gap material, the act of forming the channel region comprising forming respective portions below each gate region, wherein a

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doping concentration of at least one channel portion is determined at least in part by the work-function of the mid-gap material.

73.   A method of forming a pixel cell, the method comprising:

forming a photo-conversion device at a surface of a substrate; and

forming a transistor adjacent to the photo-conversion device, the act of forming the transistor comprising forming a gate overlying a channel region, the act of forming the gate comprising forming at least two gate regions, wherein at least one of the gate regions has a work-function greater than a work-function of n+ Si, the act of forming the channel region comprising forming respective portions below each gate region.

74.   The method of claim 73, wherein the act of forming the at least two gate regions comprises forming each of the gate regions extending over an active area by a different distance.

75.   A method of forming a pixel cell, the method comprising:

forming a photo-conversion device at a surface of a substrate; and

forming a transistor adjacent to the photo-conversion device, the act of forming the transistor comprising forming a gate overlying a channel region, the act of forming the gate comprising forming first, second, and third gate regions, wherein the first gate region is formed between the second and third gate regions, and wherein the second and third gate regions are each formed over a respective area where an isolation region and active region meet, and wherein at least one of the second and third gate regions is formed having a work-function greater than a work-function of n+ Si, the act

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of forming the channel region comprising forming first, second, and third portions below the first, second, and third gate regions, respectively.

76. The method of claim 75, wherein the second and third gate regions are formed having a same work-function.

77. The method of claim 75, wherein the doping concentration of at least one of the second and third channel portions is determined at least in part by the work-function of the respective gate region.